



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

store
D350-689-021
Job Sheet 167943



Part No: D350-689-021

Job Qty: 1 ea

Part Name: Dual High-Back Seat Installation - Energy Attenuating Seat Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/8/17

Job Tracking No:

Due Date: 12/4/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/4/17	12/4/17	0.00	0.00	Start Up Stores/Pkg1		<i>Smt</i>
110	Packaging	1 pcs	12/4/17	12/4/17	0.00	0.00	Packaging1		<i>Smt</i>
120	QC	1 pcs	12/4/17	12/4/17	0.00	0.00	QC4		<i>M.D. / A.T.</i>
125	DC	1 pcs	12/4/17	12/4/17	0.00	0.00	DC		<i>M.D.</i>
130	Packaging	1 pcs	12/4/17	12/4/17	0.00	0.00	Packaging3		<i>M.D.</i>
140	QC21-FG	1 Ea	12/4/17	12/4/17	0.00	0.00	QC21		<i>6AS</i> DEC 20 2017

Part Op 125 - Photocopy bluefile and create labels per PPP D350-689-021 CHG006
Descriptions: 130 - Identify and pack for shipping as per PPP D350-689-021

F9099 sold

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3018-1 <i>SO 25309</i>	1 ✓	3	0	0
	D3019-1 <i>SO 23310</i>	1 ✓	2	0	0
	D350-689-023 <i>SO 18829</i>	1 ✓	1	0	0
	D350-689-043 <i>SO 19645</i>	1 ✓	0	0	0
	<i>A4671-1 SO 201180</i>	1 ✓			

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																	
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QS1042) Approval																																																	
Description Work Order Devt		Disposition		Completed By																																																	
S025311 Dual High – Back Seat Installation – Energy Attenuating Seat PART NO: Revision: Operation: Change No:		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		ad hand / Supervisor Approval Verification																																																	
		D350 – 689 – 021 Start up Operation		QC / QA Coordinator Approval																																																	
		Mfg Date: 12/19/17 Job No: 167943		<table style="width:100%;"> <tr><td>☐</td><td>Positioned Wrong</td></tr> <tr><td>☐</td><td>Outside Dimensions</td></tr> <tr><td>☐</td><td>Over/Under tolerance</td></tr> <tr><td>☐</td><td>Part Incorrect</td></tr> <tr><td>☐</td><td>Part Lost/Missing</td></tr> <tr><td>☐</td><td>Part Moved</td></tr> <tr><td>☐</td><td>Drawing</td></tr> <tr><td>☐</td><td>Finish</td></tr> <tr><td>☐</td><td>Misread</td></tr> <tr><td>☐</td><td>Turning Sequence</td></tr> </table>		☐	Positioned Wrong	☐	Outside Dimensions	☐	Over/Under tolerance	☐	Part Incorrect	☐	Part Lost/Missing	☐	Part Moved	☐	Drawing	☐	Finish	☐	Misread	☐	Turning Sequence																												
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OTHER : _____																																																					

Change Record

PAGE 1 OF 1

Part Number: D350-689-021

Description: DUAL HIGH BACK SEAT, LH

[illegible]

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
X						D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X					D350-689-013	FLOOR PROVISIONS KIT
		X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
		1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1				X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1			X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
				1	1	D3018-1	SEAT CUSHION
				1	1	D3019-1	BACK CUSHION
	1					D3025-1	BEAM
	1					D3026-1	CHANNEL
	1					D3027-1	CLIP
	1					D3027-3	CLIP
	1					D3027-5	CLIP
	4		4			D3027-7	CLIP
				4		D3028-1	STUD
				2		D3029-1	SPRING
				2		D3030-1	LOCK
	1					D3032-1	SPACER
	2					D3033-1	SEAT TRACK
	1					D3234-1	DOUBLER
	2					D3234-5	SPACER
					2	D3808-041	SEAT RAIL ASSEMBLY
					4	D3809-1	SLIDING BLOCK
			1			D3811-041	SEAT TRACK ASSEMBLY
	1		1			D4575-1	BEAM
	1		1			D4575-3	DOUBLER
				1	1	D4671-1	ARMREST CUSHION
				1	1	D5162-041	SEAT STRUCTURE ASSEMBLY
	52					MS20470AD4	RIVET
			9			MS21042L3	NUT (OR MS21042-3)
	12					MS21059L3	NUTPLATE
	2					MS24693-S273	SCREW
					8	MS24694-S3	SCREW
			9			MS24694-S50	SCREW
					4	MS24694-S148	SCREW
	6					MS27039-1-10	SCREW
	6					NAS1149D0332J	WASHER (OR AN960JD10L)
			9			NAS1149D0363J	WASHER (OR AN960JD10)